

Work Order ID 52983

October 20, 2009 11:54:00 AM



Page 1

Item ID: D3453-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Clevis

Start Date: 21/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 28/10/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: *09-10-20* Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3453

Rev *AB*

100

0.00



Doosan

Memo

0.00

Doosan Lathe

1-Turn as per Folio FA578
Rev: *AA* &
Dwg D3453 Rev: *B*
2- Deburr as per dwg D3453

09.10.27

150

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

09.10.27 (10)

160

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

09/10/28

10

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Page 2

Item ID: D3453-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Clevis

Start Date: 21/10/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 28/10/2009 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

29/10/28 (10)

09/10/29 J

B/ 09-10-28

Picklist Print

October 20, 2009 11:54:04 AM

Page 1

Work Order ID: 52983

Parent Item: D3453-3RevA

Parent Item Name: Clevis

Comments:

Start Date: 21/10/2009

Required Date: 28/10/2009

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

M304R1.250

Purchased

No

100

f

73.5000

2.4520



304 round bar 1.250

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

73.5

105872

12.5

108156

11.5

111018

49.5

ref 09.10.27

2.283

SHOP COPY

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ENGINEERING

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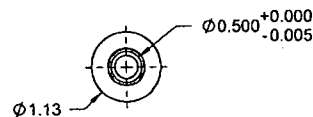
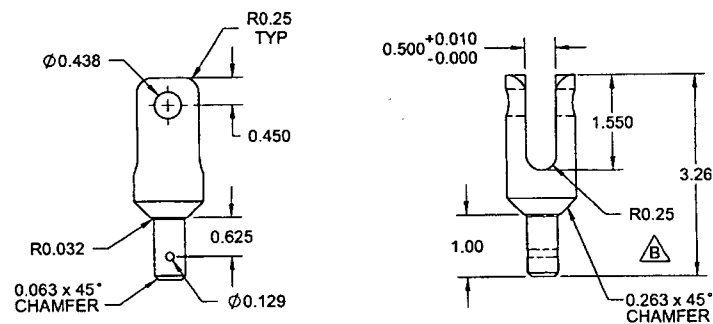
SUBJECT TO AMENDMENT

WITHOUT NOTICE

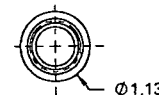
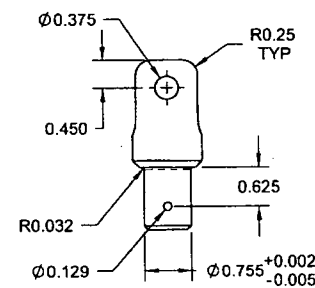
WORK ORDER

NO. 52983

PA 09-10-20



D3453-1 CLEVIS



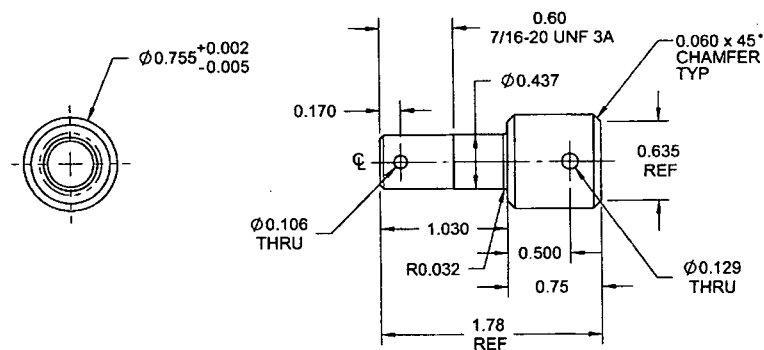
D3453-3 CLEVIS

D3453-1/-3 NOTES:

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3453-1 = 0.41 lbs
D3453-3 = 0.41 lbs

RELEASED
07/08/25/111

| | | | |
|------------|--|---|--------------|
| B | DRAWING UPDATED TO CURRENT STANDARDS; R0.25 WAS 0.050 (ZN C5-1, C2-1); 1.220 WAS 1.175 (ZN D1-1); REF PAR 09-018 | RF | 09.05.21 |
| A | NEW ISSUE | RF | 05.09.02 |
| REV. I | DESCRIPTION | BY | DATE |
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | RF | DRAWING NO. | REV. B |
| MFG. APPR. | RF | D3453 | SHEET 1 OF 2 |
| APPROVED | RF | TITLE | SCALE |
| DE APPR. | RF | CLEVIS | NTS |
| DATE | 09.05.21 | COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



D3453-5 PLUG

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52983

RELEASED
29/08/25 11:00

D3453-5 NOTES:

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.13 lbs

| | | | |
|------------|----------|---|--------------|
| DESIGN | RF | DART AEROSPACE LTD | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | RF | DRAWING NO. D3453 | REV. B |
| MFG. APPR. | | | SHEET 2 OF 2 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | CLEVIS | NTS |
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